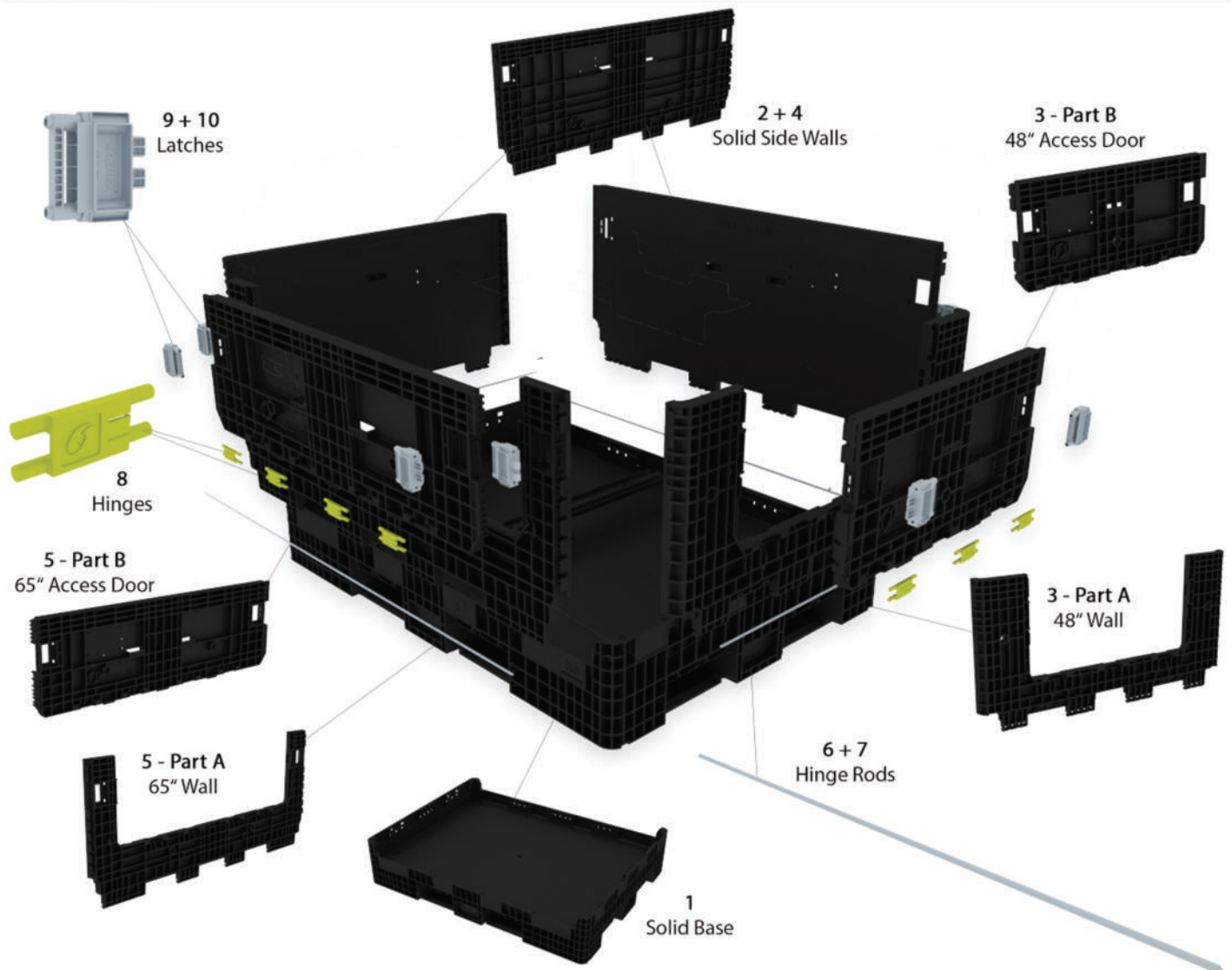


## ORBIS BulkPak® Spare Parts

HDR6548-34



Description	Item #	Dimensions (in mm)	Weight (in lbs)
1 - Solid Base NV (HDR6548)	0904887	1640 x 1220 x 351	123
2 - 48" Side Solid NV	0908090	1220 x 61,9 x 620	17.85
3 - 48" Access Door Asm NV	0908089	829 x 39 x 428	20.75
4 - 65" Side Solid NV	0908098	1550 x 39 x 698	25
5 - 65" Access Door Asm NV	0908097	1290 x 39 x 428	20.75
Steel Runner Kit NV (with 6 screws)	0907357		
6 - 48" Panel Rod Kit (Set of 4 yellow rods)	0907371		1
7 - 65" Panel Rod Kit (Set of 4 rods)	0907370		4
8 - Access Door Hinge Kit (Set of 6 grey hinges)	0909039	98,3 x 37,1 x 95,3	1.2
9 - Panel Latch Kit (Set of 2 white latches)	0903479	104 x 37 x 14	1.35
10 - Access Door Latch Kit (Set of 2 white latches)	0903479	104 x 37 x 14	1.35
Latch Plugs Kit (Set of 2 black plugs)	0907331		0.18

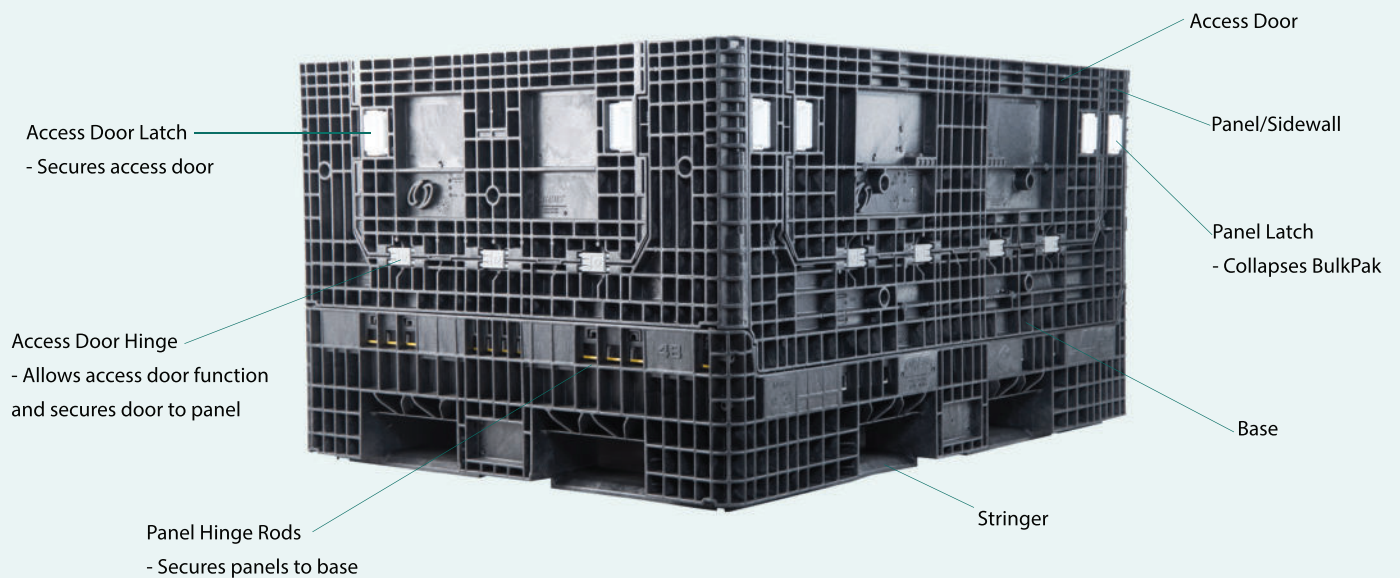
## REPAIR GUIDELINE 1

# ORBIS BulkPak® XXLPak

HDR6548

### Required Tools

- 1 Pliers
- 1 Rubber Mallet
- 1 Flat Head Screwdriver



### Sidewall Repair



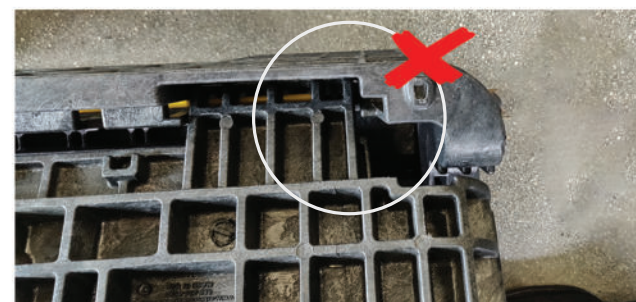
1. Use a flat head screwdriver to push the rod towards the open hole at one side of the container.



2. Gently move the rod through with your hands. Wear gloves to protect your fingers from glass splinters.



3. Push the rod through the hole to remove it. Once the rod is fully removed from the container, you can lift off the side wall and replace it if necessary.



4. Push a new rod through the hole and move it with your fingers to put it into position. To ensure proper functionality, push the rod through completely until it reaches the other end of the bin.



## ORBIS BulkPak® XXLPak

HDR6548

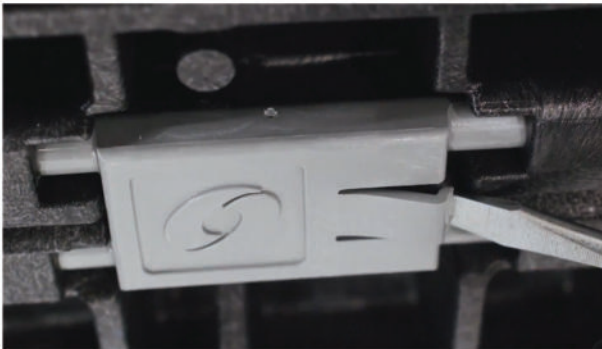


Hinge

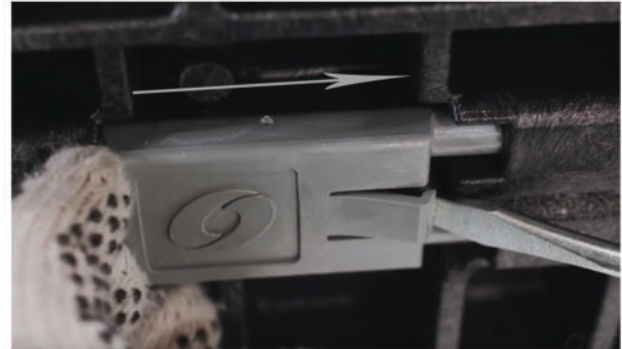


Latch

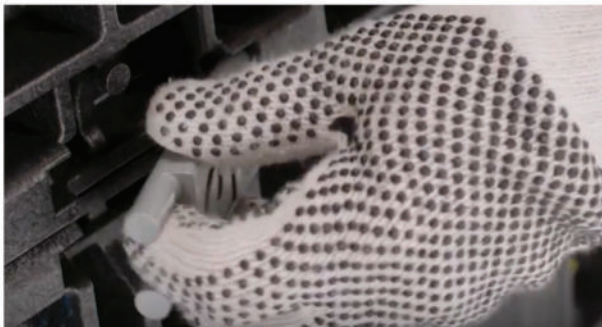
### Hinge Repair



1. Use a flat-head screwdriver to lift the middle part.

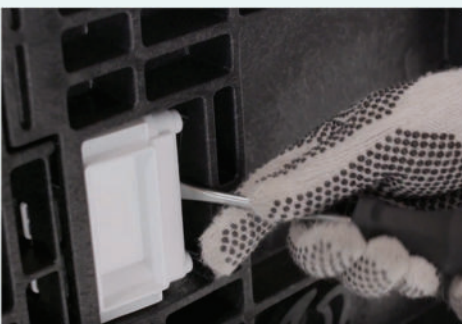


2. To release the hinge, push it to the right. You can now easily remove



3. Replace the hinge by putting it back in place by starting at the right end and pushing it back to the left.

### Latch Repair



1. Use a flat-head screwdriver to push the latch together.



2. With your other hand, you can now take it out.



3. Put a new latch in to place by pushing it together and bringing it in the right position.