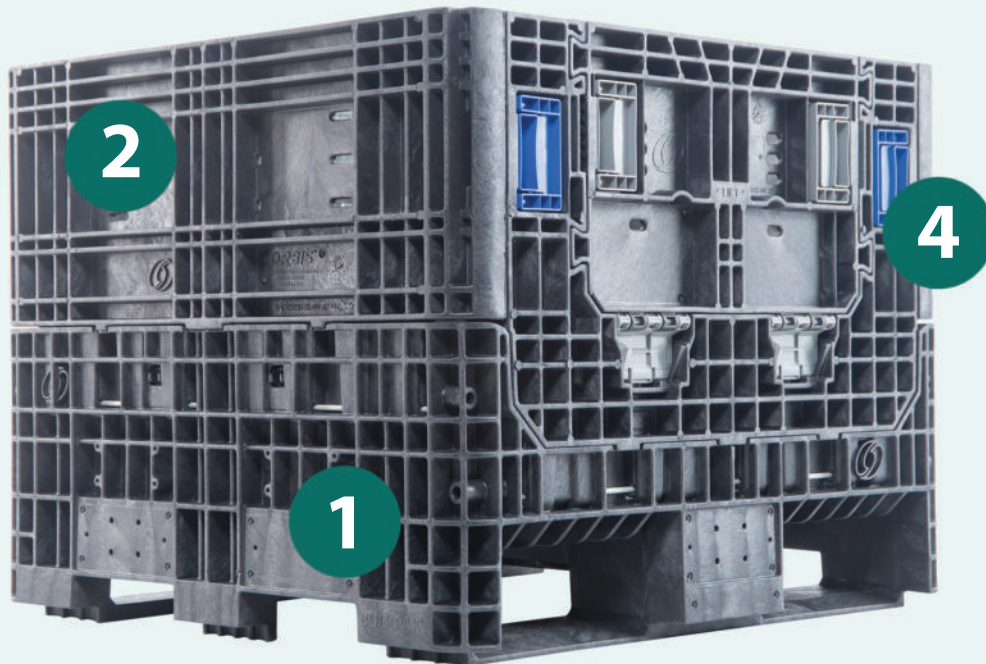


## ORBIS BulkPak® Spare Parts

HDR3230-25

This guide will show you the replacement parts list for the HDR3230 series. In addition, step-by-step instructions are available to replace hinges and latches as well as disassembly. If you have any questions regarding pricing or repair options, please reach out to your ORBIS Sales Representative.



Description	Item #
1 - Solid Base 3 - 13"	0904731
2 - 30" Side Solid NV Panel	0904738
3 - 32" Side Solid Panel	0904741
4 - 32" Access Door Assembly NV	0904766

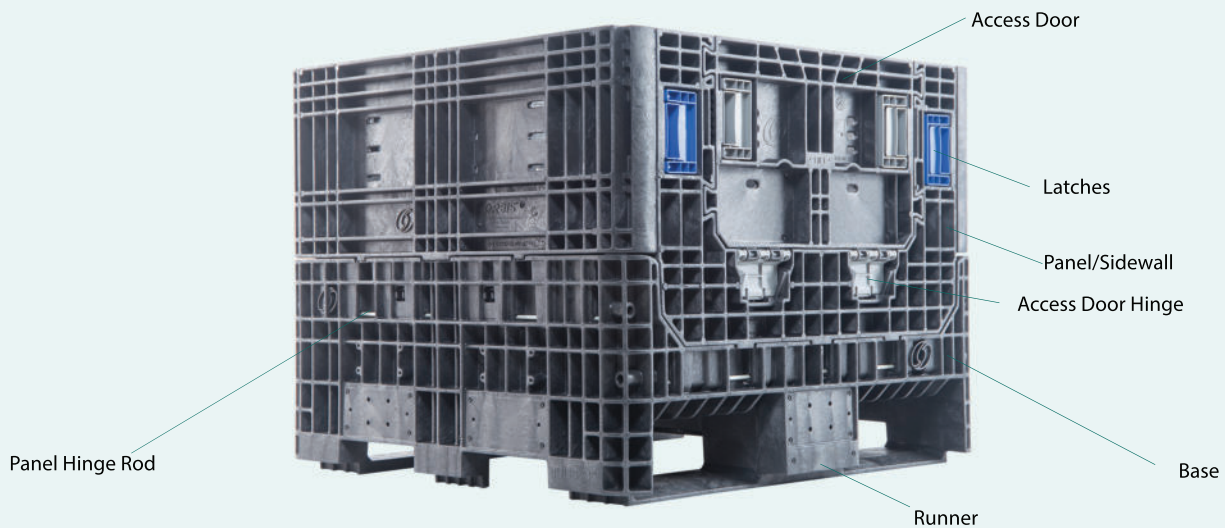
32" Panel Rod Kit (Set of 8 rods)	0907301
30" Panel Rod Kit (Set of 8 rods)	0907301
Access Door Hinge Kit (Set of 4 grey hinges)	0837981
Panel Latch Kit (Set of 2 blue latches) NV	0837980
Access Door Latch Kit (Set of 2 grey latches) NV	0837982

## ORBIS BulkPak® XXLPak

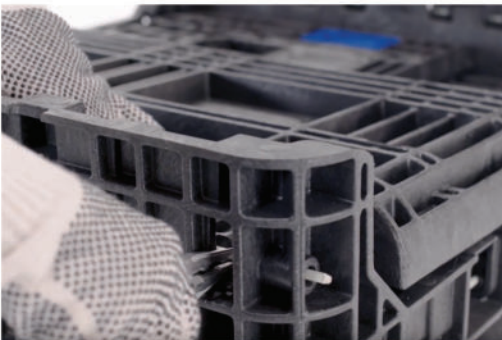
HDR3230

### Required Tools

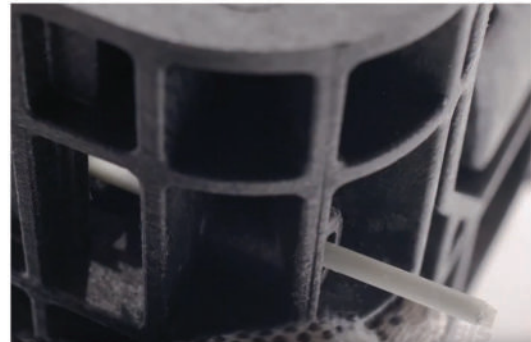
- 1 Pliers
- 1 Rubber Mallet
- 1 Flat Head Screwdriver



### Sidewall Repair



1. Slide the hinge rod out using pliers.



2. Once the rod is out a few inches, the operator should be able to pull the rod out the rest of the way.



3. Remove hinge rod and sidewall to replace with new ones.



4. Use pliers to install new hinge rod. Erect doors to check for proper fit.



# ORBIS BulkPak® XXLPak

HDR3230

## Hinge Repair



1. Take the screwdriver and pry the bottom section of the hinge from its location. Place the screwdriver on the center section of the hinge and push upwards.



2. Use a flat-head screwdriver to separate hinge pins in the center section of the hinge. Use the pliers to pull the hinge pin away from the center section. Stop when the end of the hinge pin is in line with the outer section of the hinge.

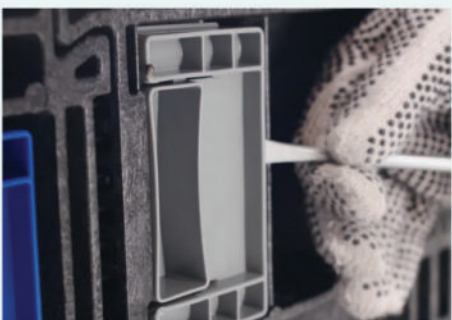


3. Remove the hinge and slide the new hinge into the hinge location. Use a screwdriver or fingers to push the two hinge pins towards the center of the hinge.



4. Press down and the new hinge will snap into place. Open and close door to insure correct fit.

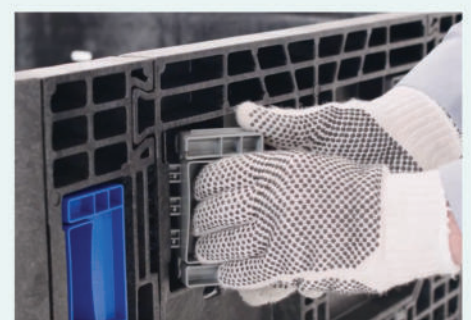
## Latch Repair



1. Insert the flat-head screwdriver in between the latch and the tab that is holding the latch in place.



2. Push the latch over so it disengages from the tab and the latch will be able to be removed. Remove the latch.



3. Put the new latch in place. Push down on the latch and it will snap into place. Latch replacement is the same for the sidewall and the access door.